

What Is Claimed Is:

1. A method for continuously producing a metal laminate,
comprising :

5 heat-treating a film comprising a thermoplastic polymer
capable of forming an optically anisotropic melt phase on a heat
treatment roll having unevenness on a surface thereof; and,

bonding a metal sheet to at least one side of the heat-treated
film.

2. The method of producing the metal laminate according to
10 Claim 1, wherein a thermal dimensional change of said heat-treated film
is not more than 0.1% at 200°C.

3. The method of producing the metal laminate according to
Claim 1, wherein the metal sheet is continuously bonded to at least one
side of the film by thermal press-bonding.

15 4. The method of producing the metal laminate according to
Claim 1, wherein the film is heat-treated on the heat treatment roll
having the unevenness on the surface thereof under substantially no
pressure.

5. The method of producing the metal laminate according to
20 Claim 1, wherein a height of the unevenness provided on the surface of
the heat treatment roll is within the range from 1 μm to 15 μm .

6. The method of producing the metal laminate according to
Claim 1, wherein a temperature of the heat treatment roll is within the
range from a temperature lower by 30°C than a thermal deflection
25 temperature of the film to the thermal deflection temperature.